

II. Amendments to the Claims

This listing of claims replaces without prejudice all prior versions and listings of claims in the application:

Listing of Claims:

1. (Currently Amended) A composition, comprising:

at least one metalworking fluid comprising a water in oil metalworking emulsion wherein the oil phrase consists essentially of naphthenic mineral oil and an emulsifier for the naphthenic mineral oil;

0.25 wt. % of ~~the butylated~~ an antioxidant selected from the group consisting of butylated (30%) and octylated (24%) diphenylamine and butylated (45%) and octylated (19%) diphenylamine; and

0.25 wt. % of ~~a the~~ 1,3,5-tris(2-hydroxyethyl)-S-triazine;

wherein the ~~butylated~~ diphenylamine and the 1,3,5-tris(2-hydroxyethyl)-S-triazine are present in amounts ~~sufficient to reduce oxidative degradation by achieving a bomb life of at least 75 minutes in accordance with ASTM D2272 and~~ sufficient to reduce biological degradation by delaying bacteria onset by at least 18 weeks following a 1 day incubation period in accordance with ASTM 3946.

2-40. (Canceled)

41. (Currently Amended) A composition, comprising:

at least one metalworking fluid comprising a water in oil metalworking emulsion wherein the oil consists essentially of naphthenic mineral oil and an emulsifier for the naphthenic mineral oil;

0.25 wt. % of ~~a the~~ nonylated diphenylamine; and

0.25 wt. % of ~~a the~~ 1,3,5-tris(2-hydroxyethyl)-S-triazine;

wherein the nonylated diphenylamine and the 1,3,5-tris(2-hydroxyethyl)-S-triazine are present in amounts sufficient to reduce oxidative degradation by having a total acid number of about 0.6 after 312 minutes of aging in accordance with ASTM D943 and sufficient to reduce biological degradation by delaying bacteria onset by at

least 18 weeks following a 1 day incubation period in accordance with ASTM 3946.

42-43. (Canceled)